

IN THE SPECIFICATION

*Please replace the title of this application with the following title:*

**--SEWING MACHINE FRAME AND METHOD FOR ASSEMBLING THE SAME--**

*On Page 1, following the Title and before the Technical Field section, please insert the following:*

**--This is a U. S. National Phase Application of PCT International Application**

**PCT/JP2004/011159 filed on August 4, 2004.--**